

SYNERGY PACKAGING (PVT) LTD

SPECIFICATION SHEET

210 Liters Plastic Drum meet the following Specification range as per International Standard (ASTM)

Description	Unit	Specification Range
Weight	KG	9 to 9.50
Diameter	MM	583 +/- 5
Total Height	MM	910 +/-5
Collar to Collar Height	MM	899 +/-5
Inner Height	MM	890 +/-5
Thickness Top	MM	6 +/-0.5
Top "L" Ring	MM	7 +/-0.5
Bottom "L" Ring	MM	8 +/-0.5
Belly thickness	MM	4 +/-0.5
Bottom	MM	7.5
Dia at Ring	MM	589 +/- 5
Dia at Center	MM	585 +/-5
Upper / Lower Dia	MM	583 +/-5
Neck Inner Dia	MM	74 +/- 0.5
Neck Outer Dia	MM	84 +/- 0.5
Bungs Height	MM	30 +/- 0.5
Bungs Weight	Grams	34 +/- 0.5
Internal Contamination	----	NIL
Drop Test	Meter	2
Stacking Load	Equivalent weight of one filled barrel	
Hydraulic Pressure Test	1 Bar for 30 Minutes	
Pressure Test	2 Bar for 5 Minutes	
Printing Test	----	Through Tape