

SYNERGY PACKAGING (PVT) LTD

SPECIFICATION SHEET

250 Liters Plastic Drum meet the following Specification range as per International Standard (ASTM)

Description	Unit	Specification Range
Weight	KG	10 to 10.80
Diameter	MM	583 +/- 5
Total Height	MM	1055 +/-5
Collar to Collar Height	MM	1048 +/-5
Inner Height	MM	1033 +/-5
Thickness Top	MM	6 +/-0.5
Top "L" Ring	MM	7 +/-0.5
Bottom "L" Ring	MM	8 +/-0.5
Belly thickness	MM	4 +/-0.5
Bottom	MM	7.5
Dia at Ring	MM	589 +/- 5
Dia at Center	MM	585 +/-5
Upper / Lower Dia	MM	583 +/-5
Neck Inner Dia	MM	74 +/- 0.5
Neck Outer Dia	MM	84 +/- 0.5
Bungs Height	MM	30 +/- 0.5
Bungs Weight	Grams	34 +/- 0.5
Internal Contamination	----	NIL
Drop Test	Meter	2
Stacking Load	Equivalent weight of one filled barrel	
Hydraulic Pressure Test	1 Bar for 30 Minutes	
Pressure Test	2 Bar for 5 Minutes	
Printing Test	----	Through Tape